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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/662,841	09/15/2003	Kenneth R. Schmidt	GP-303099	1190
7590	05/25/2006		EXAMINER	
KATHRYN A MARRA General Motors Corporation Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000			KERNs, KEVIN P	
		ART UNIT	PAPER NUMBER	
		1725		
DATE MAILED: 05/25/2006				

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	10/662,841	SCHMIDT ET AL.
	Examiner	Art Unit
	Kevin P. Kerns	1725

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 15 May 2006.
 2a) This action is FINAL. 2b) This action is non-final.
 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 1-3,6-15,19,21-24 and 26 is/are pending in the application.
 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
 5) Claim(s) 6,8,9,12,15,19,21 and 24 is/are allowed.
 6) Claim(s) 1-3,7,10,11,13,14,22,23 and 26 is/are rejected.
 7) Claim(s) _____ is/are objected to.
 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.
 10) The drawing(s) filed on 15 September 2003 is/are: a) accepted or b) objected to by the Examiner.
 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) <input type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413)
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date. _____.
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date _____.	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
	6) <input type="checkbox"/> Other: _____.

DETAILED ACTION

Claim Rejections - 35 USC § 103

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

2. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

3. Claims 1-3, 7, 10, 11, 13, 14, 22, 23, and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bertels (US 3,202,793) in view of Wang et al. (US 6,373,021).

Bertels discloses a process and member for joining by welding light metals with steel, in which the process and member includes welding a metal sheet (steel plate 9, which has a planar surface on its side to be welded) to an edge of a metal bridging patch (zinc-plated strip member 10), with the strip 10 being welded on its other edge to

an aluminum tube 8, such that the welds are fillet welds (12,13) accomplished in a conventional manner, including arc welding (which would establish a welding arc between adjacent portions of the edge of the patch and the tube), for example (column 1, lines 11-13 and 59-72; column 2, lines 1-22; and Figures 1 and 2). Although Bertels does not specifically disclose the use of spot welding, drawn arc welding, or a tube thickness, one of ordinary skill in the art would have recognized that selection of an optimum tube thickness would provide sufficient heat transfer properties while providing sufficient strength and rigidity to the structure. Furthermore, Bertels discloses "a conventional manner, e.g. by arc welding", but one of ordinary skill in the art would have recognized that other welding techniques, including spot welding and drawn arc welding, would have been obvious to the welding artisan, with selection of the welding technique being dependent on materials and/or dimensions of the workpieces to be welded. Bertels does not disclose that the process and member being welded includes welding of a metal sheet to a major side (rather than an edge) of a bridging patch.

However, Wang et al. disclose a method of welding that includes the steps of providing respective major sides of first and second hydroformed conductive workpieces (10,12), one of which is tubular, and the other (major side of a flat sheet) includes a plurality of spot welding projections (28a-28d); contacting a portion of the workpieces (10,12) together; and conducting electricity between the workpieces (10,12) through the projections (circular protrusions 28a-28d) via a pair of electrodes (44,46), such that a roof panel of a vehicle (Figure 4) is formed as a final product, with welding of a metal sheet to a major side (rather than an edge) of a bridging patch being advantageous for

obtaining an automotive vehicle structure with improved control over weld nugget formation, reduced energy consumption, and prolonged electrode life (abstract; column 1, lines 29-46; column 2, lines 6-67; column 3, lines 1-30; and Figures 1-4).

It would have been obvious to one of ordinary skill in the art at the time the applicants' invention was made to modify the process and member for joining by welding light metals with steel, as disclosed by Bertels, by welding of a metal sheet to a major side of a bridging patch, as taught by Wang et al., in order to obtain an automotive vehicle structure with improved control over weld nugget formation, reduced energy consumption, and prolonged electrode life (Wang et al.; column 1, lines 29-46).

Allowable Subject Matter

4. Claims 6, 8, 9, 12, 15, 19, 21, and 24 remain allowed.

5. The following is a statement of reasons for the indication of allowable subject matter: the reasons for indicating allowable subject matter for independent claims 6, 8, 12, 15, and 24 are unchanged from those indicated in the prior Office Actions.

Response to Arguments

6. The examiner acknowledges the applicants' amendment received by the USPTO on May 15, 2006. The applicants had previously added new claim 26, which was overlooked by the examiner in the prior Office Action. Claims 1-3, 6-15, 19, 21-24, and 26 are currently under consideration in the application.

7. Applicants' arguments filed May 15, 2006 have been fully considered but they are not persuasive.

With respect to the applicants' remarks/arguments addressing the rejections of claims 1-3, 7, 10, 11, 13, 14, 22, 23, and 26, as set forth on pages 6 and 7 of the remarks, the examiner acknowledges that the oversight of previously added claim 26 is the reason that prompted this second non-final Office Action. Otherwise, the examiner respectfully disagrees with the applicants' assertion that Bertels does not disclose or suggest spot welding, as Bertels discloses and/or suggests a variety of welding processes in the statement "a conventional manner, e.g. by arc welding". One of ordinary skill in the art would have recognized that other various types of "conventional" welding processes are old in the art, and would have been obvious to the welding artisan. Regarding the Wang et al. reference, Wang et al. disclose spot welding of a metal sheet to a major side of a bridging patch (rather than an edge). It is the examiner's position that a 90 degree rotation of the bridging patch (or alternatively welding to an adjacent side having a common edge), resulting in a major side (rather than an edge) being welded, which is taught by Wang et al., establishes a *prima facie* case of obviousness with the motivation of obtaining an automotive vehicle structure with improved control over weld nugget formation, reduced energy consumption, and prolonged electrode life (see section 3). Regarding the applicants' remarks on page 7 addressing the amended claim limitations to claims 3 and 22, the applicants are referred to the newly underlined portions in section 3 for further explanation of these limitations.

Conclusion

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dr. Kevin P. Kerns whose telephone number is (571) 272-1178. The examiner can normally be reached on Monday-Friday from 8:00am-5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick Ryan can be reached on (571) 272-1292. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Kevin P. Kerns *Kevin Kerns 5/22/06*
Primary Examiner
Art Unit 1725

KPK
kpk
May 22, 2006